

## WHAT IS CLAIMED IS:

1. A golf club comprising:

a shaft; and

a metal head attached to the shaft, the metal head including a plurality  
5 of metal pieces fixed together by means of laser welding.

2. A golf club according to claim 1, wherein metal pieces appearing on  
a common surface of the head are fixed together by means of laser welding.

3. A golf club according to claim 1 or 2, wherein metal pieces having  
10 different thicknesses are fixed together by means of laser welding.

4. A golf club according to any one of claims 1 to 3, wherein metal  
pieces made of different metals are fixed together by means of laser welding.

5. A golf club according to claim 4, wherein the difference in melting  
15 temperature between the metal pieces is 250°C or less

6. A golf club according to claim 4 or 5, wherein at least 60% of the  
20 respective metal pieces are made of the same metal.

7. A golf club comprising:

a shaft; and

a metal head attached to the shaft, the metal head including a portion  
25 formed through plastic working of a compounded metal plate fabricated  
through joining a plurality of metal plates by means of laser welding.

8. A golf club according to claim 7, wherein the compounded metal plate is fabricated through mutual fixing of metal pieces which appear on a common surface of the head, the mutual fixing being effected by means of laser welding.

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9. A golf club according to claim 7, wherein the compounded metal plate is fabricated through mutual fixing of metal pieces which have different thicknesses, the mutual fixing being effected by means of laser welding.

10. A golf club according to claim 7, wherein the compounded metal plate is fabricated through mutual fixing of metal pieces made of different metals, the mutual fixing being effected by means of laser welding.

11. A golf club according to claim 10, wherein the difference in melting temperature between the metal pieces is 250°C or less

12. A golf club according to claim 10, wherein at least 60% of the respective metal pieces are made of the same metal.